

# Emergency Stop Safety Relay SR7C

## Operating Instructions

English translation

Errors and technical changes reserved

### Correct Use



The SR7C is a universal emergency stop safety switching device with seven safe relay outputs that can quickly and safely stop the moving parts of a machine or system in case of danger.

Applications for the SR7C include single or dual-channel emergency stop circuits and guard monitoring on machines and systems.

- 7 safe, redundant relay outputs
- 4 auxiliary relay and 2 auxiliary semiconductor outputs
- Connection of:
  - Emergency stop buttons
  - Safety switches
  - Non-contact safety switches
  - OSSD-Outputs
- Single or dual-channel operation possible
- Feedback loop for monitoring downstream contactors or expansion modules
- Cyclical monitoring of the output contacts
- Indication of the switching state via LED



- 2 start behavior possible:
  - Monitored manual start
  - Automatic start
- Up to PL e, SILCL 3, category 4
- STOP-category: 0

### Function

The emergency stop safety switching device SR7C is designed for safe isolation of safety circuits according to EN 60204-1 and can be used up to safety category 4, PL e according to EN ISO 13849-1.

The internal logical system closes the safety contacts when the start button is pressed.

If the safety switch is opened, the positively driven safety contacts are opened and safely switch the machine off. It is ensured that a single fault does not lead to a loss of the safety function and that every fault is detected by cyclical self-monitoring no later than when the system is switched off and switched on again.

The operating status of the device is indicated by the auxiliary transistor outputs O1 and O2.

O1: Ready. PWR is connected.

O2: Both relay channel K1, K2 are switched on.

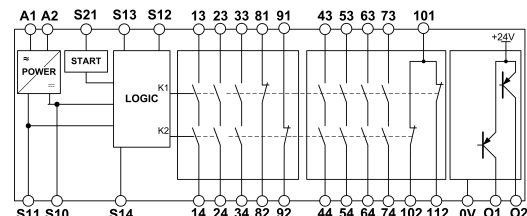


Fig. 1 Block diagram SR7C

### Installation

As per EN 60204-1, the device is intended for installation in control cabinets with a minimum degree of protection of IP54. It is mounted on a 35 mm DIN rail according to DIN EN 60715 TH35.

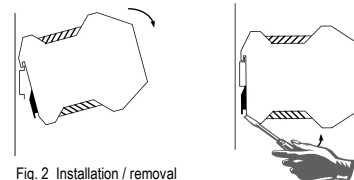


Fig. 2 Installation / removal

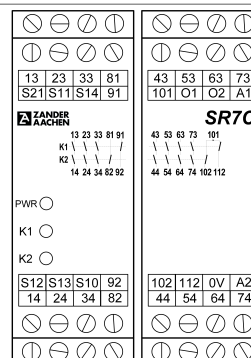
### Safety Precautions



- Installation and commissioning of the device must be performed **only by authorized personnel**.
- Observe the country-specific regulations when installing the device.
- The electrical connection of the device is only allowed to be made with the device isolated.
- The wiring of the device must comply with the instructions in this user information, otherwise there is a risk that the safety function will be lost.
- It is not allowed to open the device, tamper with the device or bypass the safety devices.
- All relevant safety regulations and standards are to be observed.
- The overall concept of the control system in which the device is incorporated must be validated by the user.
- Failure to observe the safety regulations can result in death, serious injury and serious damage.
- Note down the version of the product (see label "Ver: x") and check it prior to every commissioning of a new device. If the version has changed, the overall concept of the control system in which the device is incorporated must be validated again by the user.

### Electrical Connection

- A safe transformer according to IEC 61558-2-6 or a power supply unit with electrical isolation from the mains must be connected.
- External fusing of the safety contacts must be provided.
- A maximum length of the control lines of 1000 meters with a line cross section of 0.75 mm<sup>2</sup> must not be exceeded.
- The line cross section must not exceed 2.5 mm<sup>2</sup>.
- If the device does not function after commissioning, it must be returned to the manufacturer unopened. Opening the device will void the warranty.



- A1: Power Supply
- A2: Power Supply
- S11: DC 24V control voltage
- S10: Control line
- S12: Control line
- S13: Control line
- S14: Control line
- S21: Start, Control line
- O1, O2: Aux transistor outputs
- 0V: Reference common O1, O2
- 81-82: Auxiliary Contact
- 91-92: Auxiliary Contact
- 101-102: Auxiliary Contact
- 101-112: Auxiliary Contact
- 13-14 bis 73-74: Safety Out1-7

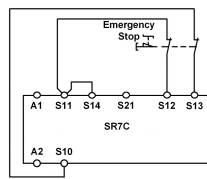
Fig. 3 Connections

## Operating Instructions

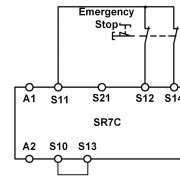
### Applications

Depending on the application or the result of the risk assessment according to EN ISO 13849-1, the device must be wired as shown in Fig. 1 to Fig. 11.

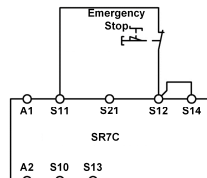
### Emergency Stop Circuit



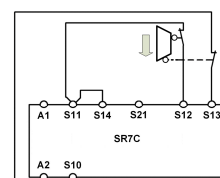
**Fig. 1:**  
Two-channel emergency stop circuit with short circuit and earth fault monitoring.  
(category 4, up to PL e)



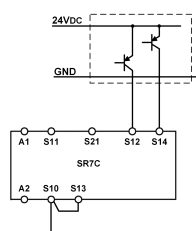
**Fig. 2:**  
Two-channel emergency stop circuit with earth fault monitoring.  
(category 3, up to PL d)



**Fig. 3:**  
Single-channel emergency stop circuit with earth fault monitoring.  
(category 1, up to PL c)



**Fig. 4:**  
Two-channel sliding guard monitoring with short circuit and earth fault monitoring.  
(category 4, up to PL e)



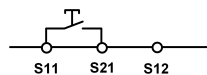
**Fig. 5:**  
Two-channel emergency stop with pnp-outputs/OSSD-outputs with short circuit monitoring.  
(category 4, up to PL e)

### Warning only for the 24V version:

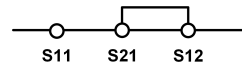
In order to activate earth fault monitoring, the PE must be connected only to the power supply unit in accordance with EN60204-1.

Corresponded to the application, the starting circuit have to be wired according to Fig. 6 or Fig. 7.

### Starting Behavior



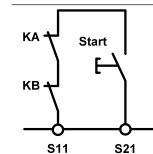
**Fig. 6:**  
Monitored manual start.  
It is monitored that the start button was opened before the emergency stop button closes.  
(Prerequisite: operating voltage must not be interrupted.)



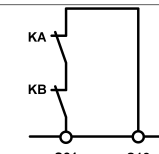
**Fig. 7:**  
Automatic start.  
Max permitted delay during closing of the safety switches on S12 and S13:  
S12 before S13: 300 ms  
S13 before S12: any

**Warning:**  
Safety contacts switch immediately when the power supply is connected.

### Feedback Loop

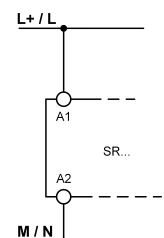


**Fig. 8:**  
Feedback loop for monitored manual start:  
The feedback loop monitors contactors or the expansion modules.

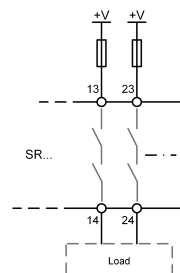


**Fig. 9:**  
Feedback loop for automatic start:  
The feedback loop monitors contactors or the expansion modules.

### Power supply and Safety contacts



**Fig. 10:**  
Power supply A1 and A2.  
(Power supply according to techn. Data)



**Fig. 11:**  
Connecting load to safety contacts.  
(Figure shows example. Voltage „+V“ according to techn. Data)

### Commissioning Procedure



**Note:** The items listed under "Electrical connection" must be observed during commissioning.

#### 1. Wiring emergency stop circuit:

Wire the emergency stop circuit according to the required Performance Level determined (see Fig. 1 to Fig. 5).

#### 2. Wiring start circuit:

Wire the start circuit according to Fig. 6 or Fig. 7 to set the starting behavior.

#### Warning:

If "Automatic start" is set, bear in mind that the safety contacts will switch immediately after the power supply is connected. If "Monitored manual start" is set, the start button must be opened after wiring.

#### 3. Wiring feedback loop:

If your application provides for external contactors or expansion modules, connect them to the device according to Fig. 8 or Fig. 9.

#### 4. Wiring power supply:

Connect the power supply to terminals A1 and A2 (Fig. 10).

**Warning:** Wiring only in de-energized state.

#### 5. Starting the device:

Switch on the operating voltage.

#### Warning:

If the "Automatic start" starting behavior is set, the safety contacts will close immediately.

If the "Monitored manual start" starting behavior is set, close the start button to close the safety contacts.

LEDs **K1** and **K2** are lit.

#### 6. Triggering safety function:

Open the emergency stop circuit by actuating the connected safety switch. The safety contacts open immediately.

#### 7. Reactivation:

Close the emergency stop circuit. If "Automatic start" is selected, the safety contacts will close immediately.

If the "Monitored manual start" starting behavior is set, close the start button to close the safety contacts.

### Maintenance

The device must be checked once per month for proper function and for signs of tampering and bypassing of the safety function.

The device is otherwise maintenance free, provided that it was installed properly.

### What to Do in Case of a Fault?

#### Device does not switch on:

- Check the wiring by comparing it to the wiring diagrams.
- Check the safety switch used for correct function and adjustment.
- Check whether the emergency stop circuit is closed.
- Check whether the start button (with manual start) is closed.
- Check the operating voltage at A1 and A2.
- Is the feedback loop closed?

#### Device cannot be switched on again after an emergency stop:

- Check whether the emergency stop circuit was closed again.
- Was the start button opened before closing of the emergency stop circuit (with manual start)?
- Is the feedback loop closed?

If the fault still exists, perform the steps listed under "Commissioning Procedure".

If these steps do not remedy the fault either, return the device to the manufacturer for examination.

**Opening the device is impermissible and will void the warranty.**

### Safety Characteristics According to EN ISO 13849-1

The device is certified according to EN ISO 13849-1 up to a Performance Level of PL e.

#### Note:

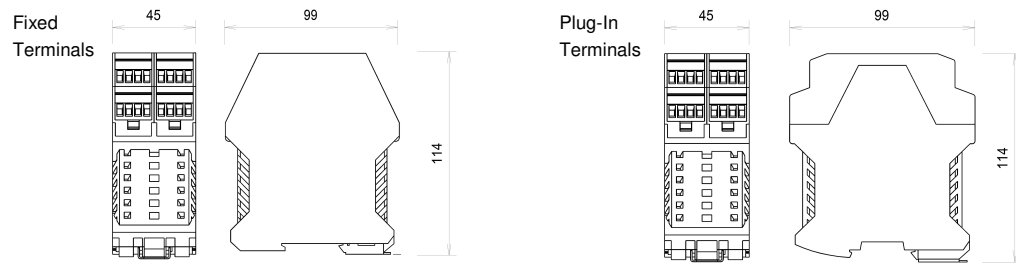
Additional data can be requested from the manufacturer for applications that deviate from these conditions.

Safety characteristics according to EN ISO 13849-1 for all variants of SR7C			
Load (DC-13; 24 V)	<= 0,1 A	<= 1 A	<= 2 A
T10d [years]	20	20	20
Category	4	4	4
PL	e	e	e
PFHd [1/h]	2,47E-08	2,47E-08	2,47E-08
nop [cycle / year]	<= 500.000	<= 350.000	<= 100.000

### Techn. Data

Corresponds to the standards	EN 60204-1; EN ISO 13849-1 ; EN 62061
Operating voltage	AC/DC 24 V
Rated Supply Frequency	AC: 50-60 Hz
Permissible deviation	+ / - 10 %
Power consumption	<b>DC 24 V</b> approx. 4.5 W <b>AC 24 V</b> approx. 8.5 VA
Control voltage at S11	DC 24 V
Control current S11..S14	approx. 250 mA
Safety contacts	7 NO contacts
Auxiliary contacts	4 NC contacts
Auxiliary transistor outputs (O1, O2)	DC 24 V / 30 mA, over current protected
Max. switching voltage	AC 250 V
Safety contact breaking capacity (13-14, 23-24, 33-34,43-44, 53-54, 63-64, 73-74)	AC: 250 V, 2000 VA, 8 A for ohmic load (6 switching cycles/ min) 250 V, 3 A for AC-15 DC: 40 V, 320 W, 8 A for ohmic load (6 switching cycles/ min) 24 V, 3 A for DC-13 Max. total current through all 7 contact up to Ta=40 °C: 35 A 10 mm spacing between the devices 20 A no spacing between the devices
Auxiliary contacts braking capacity (81-82, 91-92, 101-102,101-112)	AC: 250 V, 2000 VA, 8 A for ohmic load DC: 40 V, 320 W, 8 A for ohmic load
Minimum contact load	24 V, 20 mA
Min. Contact fuses	10 A gG
Max. line cross section	0.14 - 2.5 mm <sup>2</sup>
Max. length of control line	2x 1000 m at 1.5 mm <sup>2</sup> , 2x 500 m at 0.75 mm <sup>2</sup>
Contact material	AgSnO <sub>2</sub>
Contact service life	mech. approx. 1 x 10 <sup>7</sup>
Test voltage	2.5 kV (control voltage / contacts)
Rated impulse withstand voltage, leakage path/air gap	4 kV (DIN VDE 0110-1)
Rated insulation voltage	250 V
Degree of protection	IP20
Temperature range	-15 °C bis +40 °C
Degree of contamination	2 (DIN VDE 0110-1)
Overvoltage category	3 (DIN VDE 0110-1)
Weight	approx. 350 g
Mounting	DIN rail according to EN 60715 TH35

Dimension  
Drawing



Variants

Order No. 472242	SR7C, 24 V AC/DC (50-60 Hz),	fixed screw terminals
Order No. 474242	SR7C, 24 V AC/DC (50-60 Hz),	incl. plug-in screw terminals
Order No. 475242	SR7C, 24 V AC/DC (50-60 Hz),	incl. push-in twin spring connector
Order No. 472592	EKLS4,	set of plug-in screw terminals
Order No. 472595	EKLT4,	set of push-in twin spring connector
Order No. 472596	Spacer for a defined minimum distance between two safety relays (see derating)	

## CE Konformitätserklärung EC Declaration of Conformity Déclaration de conformité

**Hersteller:** H. ZANDER GmbH & Co. KG  
**Producer:** Am Gut Wolf 15 • 52070 Aachen • Deutschland  
**Fabricant:**

**Produktgruppe:** Sicherheits-Not-Halt-Schaltgeräte  
**Product Group:** Safety emergency stop switching devices  
**Groupe de produits:** Relais de sécurité d'arrêt d'urgence

Produkt Name	Anbringung der CE-Kennzeichnung	Zertifikats-Nr.
Product Name	Affixing of CE marking:	No of Certificate
Nom du produit	Application du marque CE	N° du certificat
SR7C	2016	01/205/5113/01.16

### Die Produkte stimmen mit den Vorschriften folgender Europäischer Richtlinien überein:

The products conform with the essential protection requirements of the following European directives:  
Les produits sont conformes aux dispositions des directives européennes suivantes:

<b>2006/42/EG</b> : Maschinenrichtlinie	<b>2011/65/EU:</b> RoHS Richtlinie
2006/42/EG : Machinery directive	2011/65/EU: RoHS directive
2006/42/EG : Directive <<Machines>>	2011/65/EU: Directive RoHS

<b>2014/30/EU</b> : EMV Richtlinie
2014/30/EU : EMC directive
2014/30/EU : Directive <<CEM>>

### Die Übereinstimmung der bezeichneten Produkte mit den Vorschriften der o.a. Richtlinie wird, falls anwendbar, nachgewiesen durch die vollständige Einhaltung folgender Normen:

If applicable, the conformity of the designated products is proved by full compliance with the following standards:  
Le strict respect des normes suivantes confirme, s'il y a lieu, que les produits désignés sont conformes aux dispositions de la directive susmentionnée:

#### Gemäß Zertifikat der benannten Stelle:

According to the certificate of the below mentioned organisation:  
Selon de organisme notifié:

EN ISO 13849-1:2015	EN ISO 13849-2:2012	EN 50178:1997 (in extracts)
EN 62061:2005+AC:2010+A1:2013+A2:2015		
EN 60204-1:2006+A1:2009+A2:2010 (in extracts)		

Benannte Stelle / Organisme notifié: Nr. NB 0035  
TÜV Rheinland Industrie Service GmbH  
10882 Berlin  
Zertifizierungsstelle für Maschinen

Dokumentationsbeauftragte/-r: Christiane Nittschalk  
Documentation manager  
Autorisé à constituer le dossier technique

Aachen, den 26.03.2019

Dr.-Ing. Marco Zander  
Geschäftsleitung  
General Manager  
Direction

Dipl.-Ing. Alfons Austerhoff  
Leiter CE-Konformitätsbewertung  
Manager for EC declaration of conformity  
Responsable évaluation de conformité CE

H. ZANDER GmbH & Co. KG • Am Gut Wolf 15 • 52070 Aachen • Germany  
Tel +49 (0)241 9105010 • Fax +49 (0)241 91050138 • info@zander-aachen.de • www.zander-aachen.de